Activator Spray GP

for instant adhesive (activator spray for cyanoacrylate adhesives)

Activator Spray GP is an activator for faster and controlled curing of instant adhesives. Particularly suitable with dry air, cold as well as with thick adhesive layers. Avoids blooming (blistering and white edges).



OVERVIEW

- colourless
- for immediate curing of cyanoacrylate bondings ("high-speed adjustment ")

- moderate odour
- decreases blooming at the bonding joint

PHYSICAL SPECIFICATIONS			
Composition		Anionic activator with solvent	
Viscosity	(mPa⋅s)	After Brookfield	approx. 10
Specific gravity:		Density according to DIN 53479	approx. 0,68 g/cm ³
Flash point	(°C)	According to DIN 51755	< -20
Ignition temperature	(°C)	According to DIN 51794	+260

PROCESSING INSTRUCTIONS

Recommended processing temperature: 10-30 °C. Shake well before use.

BEFORE BONDING

Clean joint parts, spray with Activator Spray GP and let it ventilate approx. 30 seconds.

Apply adhesive or put adhesive into the joint gap.

Align parts briefly and then join them under pressure.

AFTER BONDING

Clean joint parts, apply adhesive and align parts.

Spray joint gap with Activator Spray GP and join the parts under pressure.

Keep spraying distance of approx. 20-30 cm!

Leaking excess adhesive can be sprayed with Activator Spray and be removed afterwards.

The formulation of the Activator Spray GP is irritating for skin and eyes.

Therefore you should absolutely carry eye protection and gloves during application.

APPLICATION

Curing of adhesive is significantly accelerated, especially with large layer thicknesses, inactive materials (e. g. wood, foam, chemically treated surfaces and galvanized metal parts) and unfavourable processing conditions (e. g. very dry air or cold). The Activator Spray decreases the annoying reaction smell of cyanoacrylate adhesives.

FORM OF DELIVERY

Description	PU	Article number
Activator Spray GP	150 ml Can 12 x 150 ml Can	71020.01 71020.12
		11020.12



HANDLING PRECAUTIONS

For further information, please consult the product safety data sheet. Safety data sheets are deposited on our Homepage under <u>www.goessl-pfaff.de</u> with the respective product.

Pressurized container. Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Do not pierce or burn, even after use. Do not spray on an open flame or hot surfaces. Keep away from ignition sources – No smoking. May form explosive mixtures without sufficient ventilation. Keep out of reach of children.

STORAGE

Keep Activator Spray GP in the original container tightly closed, dry and at temperatures of -5 °C to +30 °C, without direct exposure to sunlight.

Durability: At least 12 months.

INFORMATION

The information contained in this technical data sheet result from research and tests conducted in our Laboratories under precise conditions. It is the responsibility of the user to determine the suitability of GößI + Pfaff GmbH products, under their own conditions before commencing with the proposed application. GößI + Pfaff GmbH guarantee the conformity of their products with their specifications but cannot guarantee the compatibility of a product with any particular application. GößI + Pfaff GmbH disclaim all responsibility for damage from any incident which results from the use of these products. The responsibility of GößI + Pfaff GmbH is strictly limited to reimbursement or replacement of products which do not comply with the published specifications.



Page 2 of 2