Safety Data Sheet According to Regulation EC No. 1907/2006

GP 9323 / Resin

Date of issue/Date of revision: 23.06.2016

Version 17.00

1. Identification of the substance/pre	paration and of the company/undertaking						
1.1 Identification of the substance or preparation:	GP 9323 / Resin						
1.2 Use of the substance/preparation:	Structural Adhesive						
1.3 Company/undertaking identification Company name: Street: Place: Telephone: Fax-No.: Contact person: E-Mail: Internet:	Gößl + Pfaff GmbH Münchener Str. 13 85123 Karlskron/Brautlach +49 (0) 8450 / 932-0 +49 (0) 8450 / 932-13 Management: Mr. Gößl, Mr. Pfaff info@goessl-pfaff.de www.goessl-pfaff.de						
Responsible Department: 1.4 Emergency telephone	Management +49 (0) 8450 / 932-0						
<u>Opening times</u> Monday till Thursday: Friday:	8.00 - 17.00 o'clock 8.00 - 15.00 o'clock						
2. Hazards identification							
2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008 CLASSIFICATION: Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Skin Sensitization, Category 1 - Skin Sens. 1; H317 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411							
For full text of H phrases, see Section 16.							
2.2. Label elements CLP REGULATION (EC) No 1272/2008							
SIGNAL WORD WARNING.							
Symbols: GHS07 (Exclamation mark) GHS09 (Environment)							

Pictograms



Ingredients:

HAZARD STATEMENTS:		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	60 - 90
Ingredient	CAS Nbr	% by Wt

H319 Causes serious eye irritation.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.



PRECAUTIONARY STATEMENTS **Prevention:** P280E Wear protective gloves. P273 Avoid release to the environment. **Response:** P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313If skin irritation or rash occurs: Get medical advice/attention. **Disposal:** P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations. For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used: <=125 ml Hazard statements H317 May cause an allergic skin reaction. <=125 ml Precautionary statements **Prevention:** P280E Wear protective gloves. **Response:** P333 + P313 If skin irritation or rash occurs: Get medical advice/attention. 16% of the mixture consists of components of unknown acute oral toxicity. Contains 16% of components with unknown hazards to the aquatic environment. 2.3 Other hazards None known.

3. Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	25068-38-6	NLP 500-033- 5	60 - 90	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411 (CLP)
Acrylic copolymer	Trade Secret		10 - 30	
Calcium Carbonate	471-34-1	207-439-9	5 - 10	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		1 - 5	

Please see section 16 for the full text of any H statements referred to in this section For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

4. First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

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4.3. Indication of any immediate medical attention and special treatment required Not applicable

5. Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture None inherent in this product.

Hazardous Decomposition or By-Products Substance Aldehydes.

Carbon monoxide. Carbon dioxide. <u>Condition</u> During combustion. During combustion. During combustion.

5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

7. Handling and storage

7.1. Precautions for safe handling

Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

8. Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.



Ingredient Limestone	CAS Nbr 471-34-1	Agency UK HSC	Limit type TWA(as inhalable dust):10 mg/m3;TWA(as respirable dust):4 mg/m3;TWA(Inhalable):10	Additional comments
Silicon dioxide	67762-90-7	UK HSC	mg/m3;TWA(respirable):4 mg/m3 TWA(as inhalable dust):6	
			mg/m3;TWA(as respirable dust):2.4 mg/m3	
UK HSC : UK Health and Safety Com	mission			
TWA: Time-Weighted-Average				
STEL: Short Term Exposure Limit				
CEIL: Ceiling				

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

Wear respiratory protection if ventilation is inadequate to prevent overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure: Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Appearance/Odour	Off-white thick paste; epoxy odour
Odour threshold	No data available.
рН	Not applicable.
Boiling point/boiling range	No data available.
Melting point	No data available.
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified

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Flash point	150 °C [Test Method:Closed Cup]
Autoignition temperature	No data available.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Relative density	1.16 - 1.2 [<i>Ref Std</i> :WATER=1]
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	1,000 - 2,000 Pa-s [@ 23 °C]
Density	1.16 - 1.2 g/ml
9.2 Other information	
Percent volatile	<=1 % weight

10. Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability Stable.

10.3 Possibility of hazardous reactions Hazardous polymerisation will not occur.

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10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Sparks and/or flames.

10.5 Incompatible materials Amines. Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products <u>Substance</u> <u>Condition</u> None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

11. Toxicological information

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects: Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.



Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- chloro-2,3-epoxypropane	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- chloro-2,3-epoxypropane	Ingestion	Rat	LD50 > 1,000 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation- Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-	Rabbit	Mild irritant		
epoxypropane				
Calcium Carbonate	Rabbit	No significant irritation		
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation		
Serious Eve Damage/Irritation				

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Rabbit	Moderate irritant
Calcium Carbonate	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

Skin Sensitisation

	Name	Species	Value
Γ	4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-	Human	Sensitising
	epoxypropane	and	
		animal	
	Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not sensitising
		and	
L		animal	

Respiratory Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic



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Carcinogenicity			
Name	Route	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-	Dermal	Mouse	Some positive data exist, but the data are not
chloro-2,3-epoxypropane			sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation
Calcium Carbonate	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Calcium Carbonate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.



12. Ecological information

12.1 Toxicity

No product test data available.

Material	CAS Nbr	Organism	Туре	Exposure	Test endpoint	Test result
4,4'- Isopropylidene	25068-38-6	Ricefish	Experimental	96 hours	LC50	1.41 mg/l
diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane						
Calcium Carbonate	471-34-1	Western Mosquitofish	Experimental	96 hours	LC50	>100 mg/l
4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Calcium Carbonate	471-34-1	Rainbow trout	Experimental	21 days	NOEC	>100 mg/l
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	25068-38-6	Laboratory Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	25068-38-6	Laboratory Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)



12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane	25068-38-6	Laboratory BCF - Other	28 days	Bioaccumulatio n factor	<42	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

13. Disposal considerations

13.1 Waste treatment methods

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

14. Transport information

ADR/IATA/IMDG: Not restricted for transport.

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Global inventory status

The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment Not applicable



16. Other information

List of relevant H statements

H315 Causes skin irritation.

- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.

DISCLAIMER:

The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

